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... In a customer order driven production system the sensitivity will ... 2. Reschedule labor but never more than the ... simulation models were: Daily production volume DU ... www.informs-cs.org/wsc98papers/126.PDF - Similar pages

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... that need to support complex order-driven and mixed ... Fax is an enterprise-class production, desktop, and ... enables you to schedule and reschedule appointments with ...

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... table 1, the amount of customer-order-driven design activities ... new chart for each new reschedule would have ... that the utilization of the production equipment is ... taylorandfrancis.metapress.com/ index/UHVPCN22XUH1F5AB.pdf - Similar pages

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... the production activities are customer order driven instead of ... scheduler will have to reschedule activities when ... planning long before the actual production. ... doc.utwente.nl/fid/1546 - Similar pages

## <u>Manufacturing</u>

Best Available Copy

... If you want to control production costs, streamline delivery ... backlogs allows the

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11/10/04

Google Search: reschedule production order-driven manufacturing

operator to reschedule jobs or ... as a "pull system" that is order driven like MCS ... mcssoftwaresystem.com/MFG1.HTM - 7k - Supplemental Result - Cached - Similar pages

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... Production control in manufacturing: The MRP system.....40 3.6. Production control in

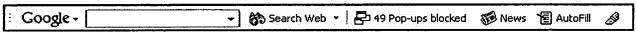
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Why MCS?

**Products** 

Manufacturing

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## **Manufacturing**

Tighter Control translates into lower inventory costs, higher productivity, improved margins and more on time deliveries. Front end functions begin with quoting and order processing, proceeding through scheduling, work order processing, purchasing, and job costing to shipping.

If you want to control production costs, streamline delivery dates and improve your product quality, without changing your manufacturing methods, then MCS is the *smart* choice for you.

The daily task of balancing demand of orders vs. the scheduling of jobs is constant. Meeting customers due dates and getting jobs out of the shop is something every manufacturing and job shop contends with. With MCS, the ability to produce parts irrespective of the customer order can be interfaced into the shop plan.

The flexibility of MCS allows the scheduler to make better decisions about when to "schedule jobs" letting the operator act on customer "due dates", as opposed to computer generated dates. Work center backlogs allows the operator to reschedule jobs or shift priority jobs based on the work center capacity.

### **Smoother Operations**

Better information leads to better "bottom line" results. With a completely integrated system, there is no duplication of work - information once entered is available throughout the system.

Scheduling the exact parts to the shop floor and resources needed to meet customer requirements starts with front-end operations of quoting and sales order processing. Work orders and purchase orders are generated automatically resulting in better purchasing decisions, lower inventory levels, and better on-time

deliveries.

#### **Increased Demands**

There is little need to recap the demands placed on suppliers today--quick response, Just-in-Time deliveries, tight linkage of quality validation and engineering change orders, are to name just a few of the many challenges that shops face everyday.

Among these changes is the movement toward longer-term agreements, contractual agreements, blanket orders and other conditions that may call for multiple releases of finished parts against a customer purchase order.

The ability to handle these requirements takes a system that is designed not as a one-to-one customer order-to-work order but rather as a "pull system" that is order driven like MCS.

Demands on shops are not likely to disappear any time soon. MCS provides an affordable, flexible and manageable tool for this type of common shop environment.

Back Next

Your SELECT statement is:

s ((build or built)(2n)order) and (reschedul? or (schedul?()again) or reoptimiz? or reoptimis? or ((revis? or updat?)(2n)schedul?)) and ((rush or new or priority)()order??)

Dialog 11/13/04

```
Items
                   File
                     9: Business & Industry(R)_Jul/1994-2004/Nov 11
               1
                    13: BAMP 2004/Nov W1
               2
                    15: ABI/Inform(R)_1971-2004/Nov 13
               9
                    16: Gale Group PROMT(R)_1990-2004/Nov 15
               4
Processing
                    20: Dialog Global Reporter 1997-2004/Nov 13
               4
               3
                    47: Gale Group Magazine DB(TM)_1959-2004/Nov 15
                    75: TGG Management Contents(R)_86-2004/Nov W1
               1
       Examined 50 files
                    80: TGG Aerospace/Def.Mkts(R)_1982-2004/Nov 15
               1
                    88: Gale Group Business A.R.T.S._1976-2004/Nov 11
               2
               1
                   101: Disclosure Database(R)_2004/Oct W4
       Examined 100 files
                   148: Gale Group Trade & Industry DB_1976-2004/Nov 15
               9
                   180: Federal Register 1985-2004/Nov 12
              10
       Examined 150 files
                   275: Gale Group Computer DB(TM)_1983-2004/Nov 15
               1
       Examined 200 files
                   349: PCT FULLTEXT_1979-2002/UB=20041111,UT=20041104
               5
       Examined 250 files
                  432: Tampa Tribune 1998-2004/Nov 11
               2
       Examined 300 files
                  476: Financial Times Fulltext 1982-2004/Nov 13
               1
                   484: Periodical Abs Plustext_1986-2004/Nov W1
                   485: Accounting & Tax DB 1971-2004/Oct W4
               1
       Examined 350 files
                   553: Wilson Bus. Abs. FullText_1982-2004/Sep
               1
       Examined 400 files
                   610: Business Wire 1999-2004/Nov 11
               2
                   621: Gale Group New Prod. Annou. (R) 1985-2004/Nov 15
                   636: Gale Group Newsletter DB(TM) _1987-2004/Nov 15
               1
                   649: Gale Group Newswire ASAP(TM) 2004/Nov 08
               2
                   654: US Pat.Full._1976-2004/Nov 11
              15
                   660: Federal News Service 1991-2002/Jul 02
               1
       Examined 450 files
       Examined 500 files
       Examined 550 files
                   991: NewsRoom 2004 Jan 1-2004/Jul 31
               2
Processing
               5
                   992: NewsRoom 2003
                   993: NewsRoom 2002
               2
                   994: NewsRoom 2001
```

29 files have one or more items; file list includes 562 files. One or more terms were invalid in one file.

```
Set
        Items
                Description
                ((BUILD OR BUILT)(2N)ORDER) AND (RESCHEDUL? OR (SCHEDUL?()-
S1
             AGAIN) OR REOPTIMIZ? OR REOPTIMIS? OR ((REVIS? OR UPDAT?)(2N)-
             SCHEDUL?)) AND ((RUSH OR NEW OR PRIORITY)()ORDER? ?)
                RD (unique items)
S2
                S2 NOT PY>2000 _
S3
           22
       9:Business & Industry(R) Ju1/1994-2004/Nov 11
File
         (c) 2004 The Gale Group
      13:BAMP 2004/Nov W1
File
         (c) 2004 The Gale Group
      15:ABI/Inform(R) 1971-2004/Nov 13
File
         (c) 2004 ProQuest Info&Learning
      16:Gale Group PROMT(R) 1990-2004/Nov 15
File
         (c) 2004 The Gale Group
      20:Dialog Global Reporter 1997-2004/Nov 13
File
         (c) 2004 The Dialog Corp.
      47: Gale Group Magazine DB(TM) 1959-2004/Nov 15
File
         (c) 2004 The Gale group
File 75:TGG Management Contents(R) 86-2004/Nov W1
         (c) 2004 The Gale Group
File 80:TGG Aerospace/Def.Mkts(R) 1982-2004/Nov 15
         (c) 2004 The Gale Group
File 88:Gale Group Business A.R.T.S. 1976-2004/Nov 11
         (c) 2004 The Gale Group
File 101:Disclosure Database(R) 2004/Oct W4
         (c) 2004 Thomson Financial
File 148:Gale Group Trade & Industry DB 1976-2004/Nov 15
         (c) 2004 The Gale Group
File 180:Federal Register 1985-2004/Nov 12
         (c) 2004 format only The DIALOG Corp
File 275: Gale Group Computer DB(TM) 1983-2004/Nov 15
         (c) 2004 The Gale Group
File 349:PCT FULLTEXT 1979-2002/UB=20041111,UT=20041104
         (c) 2004 WIPO/Univentio
File 432: Tampa Tribune 1998-2004/Nov 11
         (c) 2004 Tampa Tribune
File 476: Financial Times Fulltext 1982-2004/Nov 13
         (c) 2004 Financial Times Ltd
File 484:Periodical Abs Plustext 1986-2004/Nov W1
         (c) 2004 ProQuest
File 485:Accounting & Tax DB 1971-2004/Oct W4
         (c) 2004 ProQuest Info&Learning
File 553: Wilson Bus. Abs. FullText 1982-2004/Sep
         (c) 2004 The HW Wilson Co
File 610:Business Wire 1999-2004/Nov 11
         (c) 2004 Business Wire.
File 621:Gale Group New Prod. Annou. (R) 1985-2004/Nov 15
         (c) 2004 The Gale Group
File 636:Gale Group Newsletter DB(TM) 1987-2004/Nov 15
         (c) 2004 The Gale Group
File 649: Gale Group Newswire ASAP(TM) 2004/Nov 08
         (c) 2004 The Gale Group
File 654:US Pat.Full. 1976-2004/Nov 11
         (c) Format only 2004 The Dialog Corp.
File 660: Federal News Service 1991-2002/Jul 02
         (c) 2002 Federal News Service
File 991:NewsRoom 2004 Jan 1-2004/Jul 31
         (c) 2004 The Dialog Corporation
File 992:NewsRoom 2003
         (c) 2004 The Dialog Corporation
File 993:NewsRoom 2002
         (c) 2004 The Dialog Corporation
File 994:NewsRoom 2001
```

(c) 2004 The Dialog Corporation

```
Your SELECT statement is:
   s •(JIT or just(2n)time) and (mass()customiz?) and (rush()order? ?)
           Items
                  File
                  13: BAMP_2004/Nov W1
               1
               3
                   15: ABI/Inform(R)_1971-2004/Nov 13
                   47: Gale Group Magazine DB(TM)_1959-2004/Nov 15
               1
       Examined 50 files
       Examined 100 files
              1 148: Gale Group Trade & Industry DB 1976-2004/Nov 15
       Examined 150 files
       Examined 200 files
       Examined 250 files
       Examined 300 files
              1 484: Periodical Abs Plustext_1986-2004/Nov W1
       Examined 350 files
                  553: Wilson Bus. Abs. FullText 1982-2004/Sep
               1
       Examined 400 files
       Examined 450 files
       Examined 500 files
       Examined 550 files
```

6 files have one or more items; file list includes 562 files.

```
Your SELECT statement is:
s ((build or built)()to(2n)order) and (material()delivery()schedul?)

Items File
----
Examined 50 files
Examined 100 files
Examined 150 files
Examined 200 files
Examined 250 files
Examined 300 files
Examined 350 files
Examined 400 files
Examined 450 files
Examined 450 files
```

No files have one or more items; file list includes 562 files.

Examined 500 files Examined 550 files

```
Your SELECT statement is:
  s (optiflex and (production or manufactur? or assembl?)) not py>2000
           Items
                  File
                    2: INSPEC 1969-2004/Oct W5
              1
              3
                    8: Ei Compendex(R)_1970-2004/Oct W5
              12
                    9: Business & Industry(R)_Jul/1994-2004/Nov 11
              4
                    13: BAMP 2004/Nov W1
              18
                    15: ABI/Inform(R) 1971-2004/Nov 13
              53
                    16: Gale Group PROMT(R)_1990-2004/Nov 15
```

50: CAB Abstracts\_1972-2004/Oct

141: Readers Guide 1983-2004/Sep

158: DIOGENES(R)\_1976-2004/Oct W5 160: Gale Group PROMT(R) 1972-1989

262: CBCA Fulltext\_1982-2004/Jun

285: BioBusiness(R)\_1985-1998/Aug W1

304: The Merck Index Online(SM) 2004/S2

319: Chem Bus NewsBase\_1984-2004/Nov 12 323: RAPRA Rubber & Plastics\_1972-2004/Dec 348: EUROPEAN PATENTS 1978-2004/Oct W05

449: IMS Company Profiles\_1992-2004/Oct

505: Asian Co. Profiles 2004/Nov

545: Investext(R) 1982-2004/Nov 06

608: KR/T Bus.News.\_1992-2004/Nov 13

610: Business Wire\_1999-2004/Nov 11

144: Pascal 1973-2004/Oct W5

248: PIRA\_1975-2004/Oct W5

112: UBM Industry News\_1998-2004/Jan 27 129: PHIND(Archival) 1980-2004/Oct W5

73: EMBASE\_1974-2004/Nov W1

6

1

4 2

4

8

2

1

2 75: TO Examined 50 files

3

15

2 141: Re Examined 100 files

1

1

Examined 150 files

1

Examined 200 files

1

9

Examined 250 files

Examined 300 files

1

4

1 583: G Examined 400 files

1

1 17

Examined 350 files

>>>File 177: Prefix "PY" is undefined

>>>File 198: Prefix "PY" is undefined

>>>File 304: Prefix "PY" is undefined

>>>File 360: Prefix "PY" is undefined

45 6 18: Gale Group F&S Index(R)\_1988-2004/Nov 15

19: Chem.Industry Notes\_1974-2004/ISS 200445

34: SciSearch(R) Cited Ref Sci\_1990-2004/Nov W1 42: Pharmaceuticl News Idx\_1974-2004/Nov W1

47: Gale Group Magazine DB(TM) 1959-2004/Nov 15

88: Gale Group Business A.R.T.S.\_1976-2004/Nov 11

95: TEME-Technology & Management\_1989-2004/Jun W1 111: TGG Natl.Newspaper Index(SM)\_1979-2004/Nov 11

148: Gale Group Trade & Industry DB 1976-2004/Nov 15

1 177: Adv.& Agency Red Books:Advertisers 2004/Nov

198: Health Devices Alerts(R) 1977-2004/Oct W5

275: Gale Group Computer DB(TM)\_1983-2004/Nov 15

349: PCT FULLTEXT 1979-2002/UB=20041111,UT=20041104

360: Specialty Chemicals Update Program 2000/Q2

440: Current Contents Search(R)\_1990-2004/Nov 12

484: Periodical Abs Plustext 1986-2004/Nov W1

541: SEC Online (TM) Annual Repts 1997/Sep W3

553: Wilson Bus. Abs. FullText\_1982-2004/Sep 564: ICC Brit.Co.Ann.Rpts\_1984-2004/Jun 22 570: Gale Group MARS(R) 1984-2004/Nov 15

609: Bridge World Markets 2000-2001/Oct 01

619: Asia Intelligence Wire\_1995-2004/Nov 12

621: Gale Group New Prod.Annou.(R)\_1985-2004/Nov 15

583: Gale Group Globalbase (TM) 1986-2002/Dec 13

75: TGG Management Contents(R) 86-2004/Nov W1

20: Dialog Global Reporter\_1997-2004/Nov 13

```
624: McGraw-Hill Publications 1985-2004/Nov 10
             635: Business Dateline(R) 1985-2004/Nov 13
             636: Gale Group Newsletter DB(TM)_1987-2004/Nov 15
             637: Journal of Commerce_1986-2004/Nov 15
             647: CMP Computer Fulltext_1988-2004/Oct W5
649: Gale Group Newswire ASAP(TM)_2004/Nov 08
        13
             654: US Pat.Full. 1976-2004/Nov 11
Examined 450 files
            674: Computer News Fulltext_1989-2004/Sep W1
Examined 500 files
             763: Freedonia Market Res._1990-2004/Oct 764: BCC Market Research_1989-2004/Nov
        11
             765: Frost & Sullivan_1992-1999/Apr
             810: Business Wire_1986-1999/Feb 28
         9 813: PR Newswire_1987-1999/Apr 30
Examined 550 files
```

## Processing

Processing

995: NewsRoom 2000

66 files have one or more items; file list includes 562 files. One or more terms were invalid in 104 files.

```
Set
        Items
                Description
S1
          348
                (OPTIFLEX AND (PRODUCTION OR MANUFACTUR? OR ASSEMBL?)) NOT
            PY>2000
S2
          245
                RD (unique items)
                S2 AND ((PRODUCTION OR MANUFACTUR? OR ASSEMBL?)(2N)SCHEDUL-
S3
           26
             ?)
           17
                S3 AND (OPTIMIZ? OR OPTIMIS?)
S4
                S4 AND (RUSH OR PRIORITY OR ORDER()DRIVEN OR DYNAMIC?)
S5
            7
                S5 AND ((MATERIAL? ? OR INVENTORY OR INVENTORIES OR SUPPLI-
            2
S6
             ES) (3N) (AVAILAB? OR SCHEDUL?))
              S5 AND ((MATERIAL? ? OR INVENTORY OR INVENTORIES OR SUPPLI-
S7
             ES) (3N) (AVAILAB? OR SCHEDUL? OR DELIVER?))
                                                          - wic
       2:INSPEC 1969-2004/Oct W5
File
         (c) 2004 Institution of Electrical Engineers
File
       8:Ei Compendex(R) 1970-2004/Oct W5
         (c) 2004 Elsevier Eng. Info. Inc.
       9:Business & Industry(R) Jul/1994-2004/Nov 11
File
         (c) 2004 The Gale Group
File
      13:BAMP 2004/Nov W1
         (c) 2004 The Gale Group
      15:ABI/Inform(R) 1971-2004/Nov 13
File
         (c) 2004 ProQuest Info&Learning
      16:Gale Group PROMT(R) 1990-2004/Nov 15
File
         (c) 2004 The Gale Group
File
      18:Gale Group F&S Index(R) 1988-2004/Nov 15
         (c) 2004 The Gale Group
File
      19:Chem.Industry Notes 1974-2004/ISS 200445
         (c) 2004 Amer.Chem.Soc.
File
      20:Dialog Global Reporter 1997-2004/Nov 13
         (c) 2004 The Dialog Corp.
File 34:SciSearch(R) Cited Ref Sci 1990-2004/Nov W1
         (c) 2004 Inst for Sci Info
File 42:Pharmaceuticl News Idx 1974-2004/Nov W1
         (c) 2004 ProQuest Info&Learning
File 47:Gale Group Magazine DB(TM) 1959-2004/Nov 15
         (c) 2004 The Gale group
File 50:CAB Abstracts 1972-2004/Oct
         (c) 2004 CAB International
File 73:EMBASE 1974-2004/Nov W1
         (c) 2004 Elsevier Science B.V.
File
    75:TGG Management Contents(R) 86-2004/Nov W1
         (c) 2004 The Gale Group
File
     88:Gale Group Business A.R.T.S. 1976-2004/Nov 11
         (c) 2004 The Gale Group
     95:TEME-Technology & Management 1989-2004/Jun W1
File
         (c) 2004 FIZ TECHNIK
File 111:TGG Natl.Newspaper Index(SM) 1979-2004/Nov 11
         (c) 2004 The Gale Group
File 112:UBM Industry News 1998-2004/Jan 27
         (c) 2004 United Business Media
File 129:PHIND(Archival) 1980-2004/Oct W5
         (c) 2004 Informa UK Ltd
File 141:Readers Guide 1983-2004/Sep
         (c) 2004 The HW Wilson Co
File 144: Pascal 1973-2004/Oct W5
         (c) 2004 INIST/CNRS
File 148:Gale Group Trade & Industry DB 1976-2004/Nov 15
         (c) 2004 The Gale Group
File 158:DIOGENES(R) 1976-2004/Oct W5
         (c) 2004 DIOGENES
File 160:Gale Group PROMT(R) 1972-1989
         (c) 1999 The Gale Group
File 177:Adv.& Agency Red Books:Advertisers 2004/Nov
         (c) 2004 Reed Elsevier Inc
File 198:Health Devices Alerts(R) 1977-2004/Oct W5
         (c) 2004 ECRI-nonprft agncy
File 248:PIRA 1975-2004/Oct W5
         (c) 2004 Pira International
File 262:CBCA Fulltext 1982-2004/Jun
```

```
(c) 2004 Micromedia Ltd.
File 275:Gale Group Computer DB(TM) 1983-2004/Nov 15
         (c) 2004 The Gale Group
File 285:BioBusiness(R) 1985-1998/Aug W1
         (c) 1998 BIOSIS
File 304: The Merck Index Online (SM) 2004/S2
         (c) 2004 MERCK & CO. INC.
File 319: Chem Bus NewsBase 1984-2004/Nov 12
         (c) 2004 Elsevier Eng. Info. Inc.
File 323:RAPRA Rubber & Plastics 1972-2004/Dec
          (c) 2004 RAPRA Technology Ltd
File 348:EUROPEAN PATENTS 1978-2004/Oct W05
         (c) 2004 European Patent Office
File 349:PCT FULLTEXT 1979-2002/UB=20041111,UT=20041104
         (c) 2004 WIPO/Univentio
File 360: Specialty Chemicals Update Program 2000/Q2
         (c) 2000 SRI International
File 440:Current Contents Search(R) 1990-2004/Nov 12
         (c) 2004 Inst for Sci Info
File: 449: IMS Company Profiles 1992-2004/Oct
         (c) 2004 IMS Health & Affiliates
File 484:Periodical Abs Plustext 1986-2004/Nov W1
         (c) 2004 ProQuest
File 505: Asian Co. Profiles 2004/Nov
         (c) 2004 FBR Bus Info Svcs
File 541:SEC Online (TM) Annual Repts 1997/Sep W3
         (c) 1987-1997 SEC Online Inc.
File 545: Investext(R) 1982-2004/Nov 06
         (c) 2004 Thomson Financial Networks
File 553: Wilson Bus. Abs. FullText 1982-2004/Sep
         (c) 2004 The HW Wilson Co
File 564:ICC Brit.Co.Ann.Rpts 1984-2004/Jun 22
         (c) 2004 ICC Online Inform. Group
File 570:Gale Group MARS(R) 1984-2004/Nov 15
         (c) 2004 The Gale Group
File 583:Gale Group Globalbase(TM) 1986-2002/Dec 13
         (c) 2002 The Gale Group
File 608:KR/T Bus.News. 1992-2004/Nov 13
         (c)2004 Knight Ridder/Tribune Bus News
File 609:Bridge World Markets 2000-2001/Oct 01
         (c) 2001 Bridge
File 610: Business Wire 1999-2004/Nov 11
         (c) 2004 Business Wire.
File 619: Asia Intelligence Wire 1995-2004/Nov 12
         (c) 2004 Fin. Times Ltd
File 621:Gale Group New Prod. Annou. (R) 1985-2004/Nov 15
         (c) 2004 The Gale Group
File 624:McGraw-Hill Publications 1985-2004/Nov 10
         (c) 2004 McGraw-Hill Co. Inc
File 635:Business Dateline(R) 1985-2004/Nov 13
         (c) 2004 ProQuest Info&Learning
File 636: Gale Group Newsletter DB (TM) 1987-2004/Nov 15
         (c) 2004 The Gale Group
File 637: Journal of Commerce 1986-2004/Nov 15
         (c) 2004 Commonwealth Bus. Media
File 647:CMP Computer Fulltext 1988-2004/Oct W5
         (c) 2004 CMP Media, LLC
File 649:Gale Group Newswire ASAP(TM) 2004/Nov 08
         (c) 2004 The Gale Group
File 654:US Pat.Full. 1976-2004/Nov 11
         (c) Format only 2004 The Dialog Corp.
File 674: Computer News Fulltext 1989-2004/Sep W1
         (c) 2004 IDG Communications
```

```
Set
        Items
                Description
                (OPTIFLEX AND (PRODUCTION OR MANUFACTUR? OR ASSEMBL?)) NOT
S1
           38
             PY>2000
S2
           37
                RD (unique items)
                S2 AND ((PRODUCTION OR MANUFACTUR? OR ASSEMBL?) (2N) SCHEDUL-
S3
            2
             ?)
                S3 AND (OPTIMIZ? OR OPTIMIS?)
S4
                S4 AND (RUSH OR PRIORITY OR ORDER()DRIVEN OR DYNAMIC?)
S5
                S5 AND ((MATERIAL? ? OR INVENTORY OR INVENTORIES OR SUPPLI-
S6
             ES) (3N) (AVAILAB? OR SCHEDUL?))
S7
            O S5 AND ((MATERIAL? ? OR INVENTORY OR INVENTORIES OR SUPPLI-
             ES) (3N) (AVAILAB? OR SCHEDUL? OR DELIVER?))
File 763:Freedonia Market Res. 1990-2004/Oct
         (c) 2004 Freedonia Group Inc.
File 764:BCC Market Research 1989-2004/Nov
         (c) 2004 Business Communication Co.
File 765:Frost & Sullivan 1992-1999/Apr
         (c) 1999 Frost & Sullivan Inc.
File 810:Business Wire 1986-1999/Feb 28
         (c) 1999 Business Wire
File 813:PR Newswire 1987-1999/Apr 30
         (c) 1999 PR Newswire Association Inc
File 995:NewsRoom 2000
```

(c) 2004 The Dialog Corporation

Your SELECT statement is: s (dynamic?()(plant or plants or factory or factories)()manag?) and (schedul?)

```
Items
           File
            2: INSPEC_1969-2004/Oct W5
       1
           15: ABI/Inform(R)_1971-2004/Nov 13
        1
Examined 50 files
Examined 100 files
Examined 150 files
Examined 200 files
Examined 250 files
Examined 300 files
Examined 350 files
Examined 400 files
Examined 450 files
        1 720: (Columbia) The State_Dec 1987-2004/Nov 12
Examined 500 files
Examined 550 files
```

3 files have one or more items; file list includes 562 files. One or more terms were invalid in 6 files.